



## Product Data Sheet | Flowseal PA

### Product Description

Flowseal PA is a two component, fast curing, UV stable and chemical resistant gloss Polyaspartic/polycarbamide sealer or polycarbamide receiving coating. It provides extended working time compared to traditional Polyaspartic coatings.

### Uses

Flowseal PA is designed for use as a fast curing UV stable sealer or receiving coat for flakes and quartz broadcast systems. Refer to Flowcrete's Chemical Resistant Guide or consult Technical Service when selecting for a particular application.

### Ratio of Components

Unit: 3 gal.

2:1 Mix Ratio (Base A : Hardener B)

- Begin mixing Hardener B into Base A using a drill with a helical paddle to disperse all components, taking care not to entrain air.
- Continue mixing for 2-3 minutes until the mixture is evenly distributed.
- Scrape the sides of the mixing container at least twice during the mixing process.

### Application Rate

Installed at approx. 100-115 sq ft per gallon as a lock coat onto a broadcast system using Broadcast Medium quartz or paint chips. 200-250 sq ft per gallon for non-textured floors. Coverage listed is theoretical, actual coverages may vary based on substrate and site variations. Flowseal PA does contain an exempt solvent. Thicker films will take longer for full properties to develop until all the solvent leaves the system.

***\*\*Flowseal PA and Flowseal PA Fast Cure provide extended working time compared to traditional polyaspartic coatings. High humidity and/or high working temperatures can significantly reduce work times and/or cause surface defects.***

### Application Temperature

The recommended substrate temperature is 70°F-85°F, but no less than 65°F. The temperature of the substrate should exceed the "dew point" by 5°F during application and hardening. Temperatures should not fall below 50°F in the 24hrs after application.

### Application Time/Pot Life

At 70°F, ready-mixed product should be used within 25 minutes.



Material will remain fluid in the pot longer than when poured onto the floor. Once applied, the material has 10-15 minutes to work before it will begin to thicken and possibly roll in skins. Application Time/Pot Life is shortened at higher temperatures and humidity levels.

### Curing Time (70° F, 50% RH)

Maximum recoat time 12 hours. Later recoat requires sanding.

Can be walked on after 3-4 hours.

The product is fully hardened after 5-7 days.

Good ventilation and the correct humidity are prerequisites to achieve the above drying times.

Ambient humidity should be between 30% RH and 80% RH during application and cure.

Do not cover or wash within the first 24 hours of curing.

### Color

Clear

Reference Flowcrete Americas' [Technical Data Sheets](#) and [Color Chart](#) for more information.

### Solids Content

>90%

### Finish

Gloss

### VOC

80 g/l

### Density

Component A approx. 1.09 kg/l (9.10 lbs/gallon)

Component B approx. 1.16 kg/l (9.70 lbs/gallon)

A+B approx. 1.12 kg/l (9.36 lbs/gallon)

### Storage

6 months in unopened pack. Storage temperature 50°F-90°F. Protect from weather and moisture/contaminant ingress.

### Packaging

The product is delivered A+B in the following kit:



Unit            Base A            Hardener B  
3 Gallons    2 Gallons        1 Gallon

### Physical Properties

Property	Result	Test Method
Elongation at Break	10%	ASTM D638
Abrasion Resistance	50 mg weight loss after 1000 cycles	ASTM D4060/CS17 wheels

### Environment & Health

Flowseal PA is a nonylphenol free product; it is practically odorless during application. Follow the appropriate Occupational Health and Safety Guidelines applicable to the location where the application is undertaken. For more information, please refer to Flowcrete’s Safety Datasheets for the individual components.

### Additional Information

Please consult your local Flowcrete Sales Representative at the number listed below or complete a website contact form at [www.flowcreteamericas.com](http://www.flowcreteamericas.com) to notify Flowcrete Americas about your project specifying a Flowcrete system.

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